

**Patriot Arms Gunsmithing, LLC**  
**Gunsmith Flat Rate Shop Manual**

<b>Service or Procedure</b> Does not include parts or materials (Labor Only)	<b>Price</b>
Complete Clean/Oil/Inspect	55.00
Field Strip Clean/Oil	25.00
Bore Sight gun	15.00
Scope Mounting (Already Drilled and Tapped)	25.00
Scope Mounting (Not Drilled and Tapped) First Hole	40.00
Scope Mounting (Not Drilled and Tapped) additional hole	20.00
Level Scope bases on Receiver	25.00
Lap Scope rings	25.00
Install aftermarket parts	45.00
Re-tip firing pin	25.00-35.00
Minimum charge for repair or diagnosis	15.00
<b>Trigger Jobs</b>	
(1911) 4lbs+	65.00
(1911) 3-4lbs	90.00
(1911) 2-3lbs	125.00
DA Striker fired (ie Glock)	35.00
Shotgun or Rifle	65.00
Rifle under 3lbs	90.00
Rifle under 2lbs	125.00
All others	45.00
<b>Refinishing</b>	
Bead Blast/Wire wheel matte finish	115.00
High Polish	160.00
Mirror High Polish	200.00
Bake On Finishes (Cerakote/Gun Kote)	160.00
<b>Handgun/Revolver Work</b>	
Chamfer/throat/face revolver barrel	45.00
Chamfer revolver Cylinder	45.00
Double Action Smooth/Tune	
S&W	90.00
Colt	160.00
Single Action Smooth/Tune	135.00
Time Cylinder	65.00
Range Barrel to Cylinder	90.00
Rebarrel Revolver	90.00
Line Bore Cylinder to Barrel	90.00
Straighten Crane on Revolver	25.00
Install Crane Lock	45.00
Remove/Modify Revolver Hammer Spur	45.00
Fit after market panels	45.00

Drill & Tap for scope mounts	40.00
Install colored front sight insert	35.00
Correct End Shake	90.00
Correct Loose Breach	135.00
Install Insert on pistol sight	45.00
<b>Smooth/Tune Auto Pistols</b>	
Blowback	90.00
1911	160.00
Striker fired DA	90.00
External Hammer Fired DA or TDA	115.00-225.00
Tighten Slide on 1911	65.00
Fit "Gunsmith" Barrel to 1911	115.00
Fit "Drop-In" Barrel to 1911	45.00
Install Spring Kit	35.00
Dehorn & Break Edges for Carry	115.00
Modify 1911 frame for Beavertail Safety	115.00
Fit Grip Safety – no frame cut	35.00
Undercut Trigger Guard	45.00
Checker Front of Trigger Guard	95.00
Fit Thumb Safety	40.00
Install Ambi Safety	45.00
Adjust or Install mag Catch	35.00
Adjust Mag lips	25.00
Install Fiber Optic front sight	75.00
Install Compensator	225.00
Bevel Mag Well for 1911	45.00
Open Ejection Port for 1911	45.00
Polish Feed ramp and throat 1911	45.00
Smooth and Polish Breach face	35.00
Fit New Trigger to 1911	25.00
Fit Custom Hammer to 1911	25.00-45.00
<b>Glock Pistol</b>	
Fit After market Barrel	35.00
Install Manual Safety	40.00
<b>Springfield XD Pistol</b>	
<b>Fit after market Barrel</b>	40.00
Install sights	35.00
<b>Browning Hi-Power</b>	
Install Cylinder and Slide Sear Lever	55.00
Install Cylinder and Slide Hammer	45.00
Install Spring Kit	40.00
Trigger Job	90.00
<b>Stock Work</b>	
Oil or Lacquer Finish on average stock	360.00
Oil or Lacquer Finish on complicated stock	495.00

Spray Finish	270.00
Glass bedding hunting rifle	135.00
Glass bedding match rifles	180.00
Pillar bedding (Remington, Shilen, Savage type tubular receiver)	135.00
Pillar bedding (Mauser, Pre-64 Winchester Mod 70, flat bottom receiver)	160.00
Install recoil pad	45.00
Install Sling Swivels	25.00
Free Float barrel	45.00
Camo Painting Stock	135.00
Install Adjustable comb	100.00
Stock Repair	90.00-180.00
<b>Rifle Work</b>	
Check Headspace	15.00
Make Chamber cast	25.00
Remove Stuck fired case	25.00-45.00
Remove Live round	90.00-180.00
Remove obstruction from bore	25.00-45.00
Remove Fouling form bore	25.00-45.00
Cut and crown barrel	95.00
Chamber and fit barrel to action	135.00
Install pre chambered and threaded barrel	45.00
Lap bolt lugs	45.00
Welding on new bolt handle	135.00
Forging new bolt handle	90.00
Make and install coil spring	35.00
Make and install V spring	65.00-180.00
Install safety	35.00-135.00
Install Muzzle Break	110.00
Flute Barrel	135.00
Fit Extractor	35.00
Install and fit over size firing pin	25.00
Replace Remington Extractor	25.00
Set back barrel	90.00
Polish Chamber	25.00
Weld up/Re-drill firing pin hole	65.00
Fit Winchester Mod 70 Safety	45.00
Install receiver sights (holes already drilled)	25.00
Install receiver sights (holes not drilled)	65.00
Scope Mounting (holes already drilled)	45.00
Scope Mounting (hole not drilled)	65.00
Fully assemble AR Lower Receiver or Ruger 10/22 with parts	95.00-135.00
Fully assemble AR Upper	45.00
Fit AR Gas Block	65.00 -95.00
<b>Triggers (Install and adjust)</b>	
Shilen, Timney, Dayton-Traister, Moyer type	45.00

Winchester Mod 70	90.00
Jewell	25.00
<b>.22 Rimfire Rifles</b>	
Correct Feeding Problem	45.00
Replace Firing pin	35.00
Correct Headspace (Barrel Set Back)	65.00-90.00
Remove Firing Pin Dent from Chamber	25.00
Fix trigger problem	65.00
Fit extractor	35.00
<b>Shotgun Work</b>	
Epoxy Bed stock	45.00
Straighten Barrel	45.00
Polish chamber	45.00
Choke work	35.00-115.00
Trigger Job	65.00
Replace Firing pin, test fire	45.00
Time cartridge stops	35.00
Replace O Ring in Remington 1100	15.00
Correct Remington 1100 Feeding	45.00
Increase ejector throw Browning A-5	35.00
<b>Double Guns</b>	
Refitting Hinge Pin	90.00
Replace/adjust/refit Locking Block	45.00-115.00
Repair/Replace In-hammer firing pin (per hammer)	90.00-115.00
Trigger/sear adjustment (Per side)	90.00
Repair/replace in-frame firing pin (removable)	45.00
Repair/replace in-frame firing pin (non-removable)	180.00
Install Front Bead on plain barrel	45.00
Headspace correction on inexpensive pivot barrels	90.00
<b>Part Pricing (taxable)</b>	
Cerakote per color	15.00
Glass Bed epoxy	7.00
Silver Solder	5.00
Test Fire	15.00